

# Styrene Process Treatments

## Polymerization Loss

Styrene producers are in a competitive business. Polymerization cuts into monomer production yield and profitability. Patented GE Styrex Inhibitors are an excellent means to minimize polymerization in distillation equipment.

## Di-Nitro Reduction

In combination with Di-Nitrophenolic (Di-Nitros) retarders, Styrex provides benefits beyond polymerization reduction.

- Total treatment cost for Styrex plus retarder is far less than retarder alone at equal polymer generation level.
- Operator exposure and risk of handling environmentally toxic DiNitros is reduced
- NOX generation from burning of tar is reduced due to less DiNitro feed.
- With Styrex II replacement of Di-Nitros, retarder contribution to NOX is completely eliminated

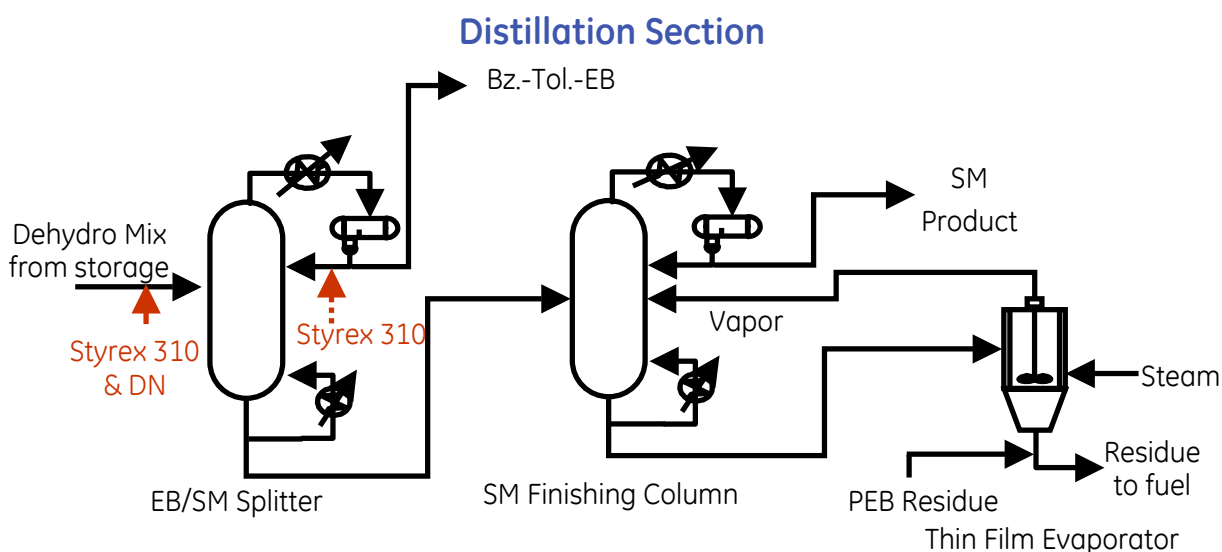
## Fouling and Corrosion Control

GE Styrex programs prevent fouling and corrosion driven maintenance and operating expenses, and throughput limitations. Whether at the vent gas compressor, distillation columns, reboilers, or condensers, GE can work with you to solve process problems using Styrex treatments and non-nitrogen corrosion inhibitor.

Combined with our cooling system treatment, heat transfer performance and corrosion control can be assured on both sides of the exchanger.

## Separation Aids

Emulsion formation in the Ethylbenzene wash section and Dehydro mix oil/water separator can disrupt operations. Your GE representative can prescribe the emulsion breakers necessary to enable clean oil/water breaks where short residence time is otherwise limiting.



Find a contact near you by  
visiting [gewater.com](http://gewater.com) or  
e-mailing [custhelp@ge.com](mailto:custhelp@ge.com).

**Global Headquarters**  
Trevose, PA  
+1-215-355-3300

**Americas**  
Watertown, MA  
+1-617-926-2500

**Europe/Middle East/Africa**  
Heverlee, Belgium  
+32-16-40-20-00

**Asia/Pacific**  
Shanghai, China  
+86 (0) 411-8366-6489

©2006, General Electric Company. All rights reserved.

\*Trademark of General Electric Company; may be registered in one or more countries.

CB10840601

# Dehydrogenation Section

